

Work Order ID 64656 -1

Monday, December 13, 2010 10:26:53 AM



Page 1

Item ID: D2586

Revision ID:

Item Name: Door Latch

Start Date: 12/13/2010 Start Qty: 100

Required Date: 12/14/2010 Req'd Qty: 24.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Approvals: Process Plan: MK

Date: 12-13

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2586

Rev D

100

0.00



Purchasing

Purchasing

PURCHASING

Memo

0.00

Issue P/O: 13120

Possible Supplier: Southco, P/N: C2-32-25 TCH Sales
Certification Required

CX 10/12/13 (100)

110

0.00



Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

0.00

1-Attach certification
2-Keep Key with latch

12/14/22 (100)

120

0.00



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

8/14/13

count

(x100)

8/20/13

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Item ID: D2586

Accept



Setup Start



Revision ID:

Stop



Item Name: Door Latch

Start Date: 12/13/2010 Start Qty: 24.00



Cust Item ID:

Required Date: 12/14/2010 Req'd Qty: 24.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Small Fab

Small Fab

Small Fab

Memo

1-Drill Hole to 0.191"
2-Counterface as per Dwg D2586
3-Assemble Lock Nut to Hinge. Leave Latch Unlocked.

0.00

0.00

⇒ m-l 11/01/04



140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

Sublot



150



Packaging

Packaging

Identify as per dwg & Stock Location: 204

Memo

Ensure key is bag with latch

0.00

0.00

11/14 SP 12

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Item ID: D2586

Accept



Setup Start



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Stop



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Start Date: 12/13/2010 Start Qty: 24.00



Cust Item ID:

Required Date: 12/14/2010 Req'd Qty: 24.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Handwritten signature
11-01-04

Picklist Print

Monday, December 13, 2010 10:26:53 AM

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Work Order ID: 64656

Parent Item: D2586

Parent Item Name: Door Latch



Start Date: 12/13/2010

Required Date: 12/14/2010

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP E1 10.02.01.31 Added Inspect level 21 UNG keep key with latch DD 10.02.10 verified by:JLM IPP RevF: add not to

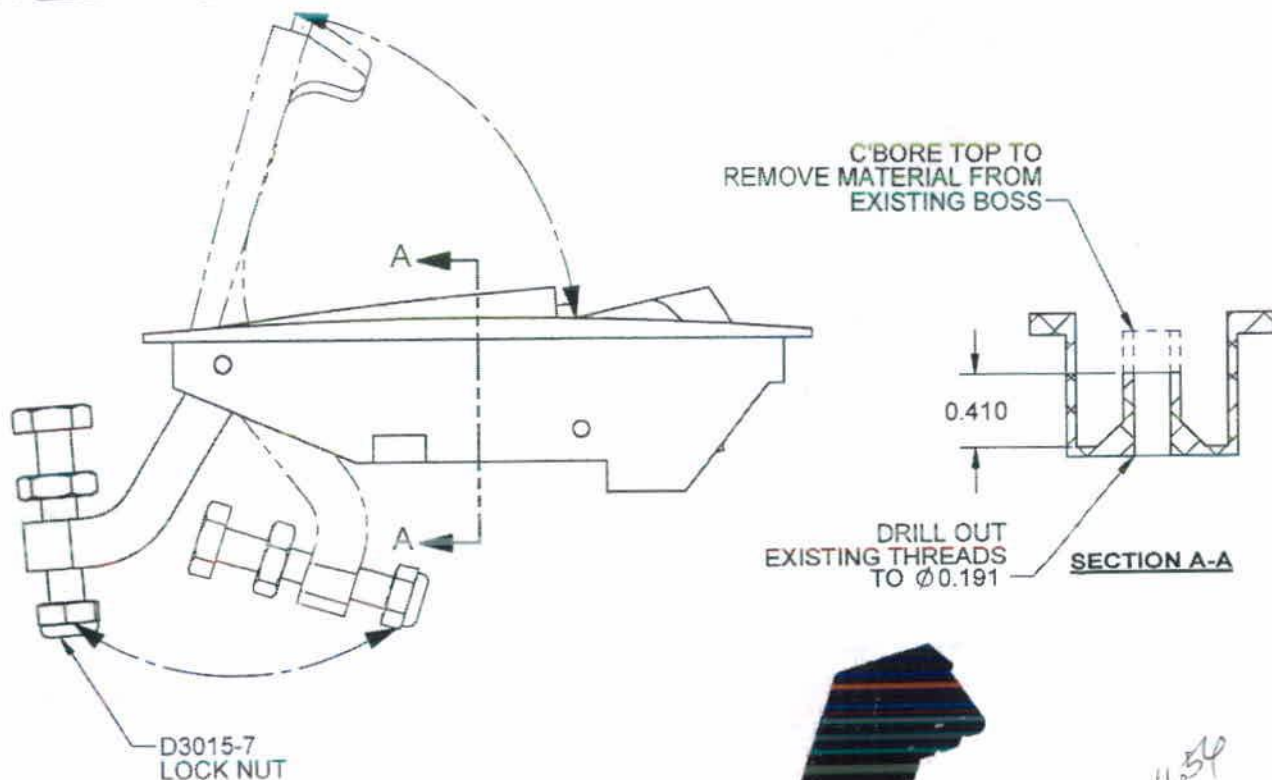
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
C23225 DOOR LATCH		Purchased	No			110	Each	0.0000	1	24			
D3015-7 Lock Nut		Manufactured	No			130	Each	55.0000	1	24			

10/12/22 64656 (100)
SS 12/01/04
1 80 1

Location	Loc Qty	Loc Code
ST031	55	
61976	55	

DART

DESIGN KE	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CE	APPROVED [Signature]	DRAWING NO. D2586	REV. D SHEET 1 OF 1
DATE 06.10.19	TITLE DOOR LATCH		SCALE 1:1
REV	DATE	DESCRIPTION	
A	96.07.15	NEW ISSUE	
B	97.07.23	CHANGED C'BORE DEPTH	
C	97.09.03	REVISED C'BORE DEPTH	
D	06.10.19	ADD D3015-7 P/N; UPDATE DRAWING	

RELEASED
06.12.22**D2586 DOOR LATCH****NOTES:**

- 1) MAKE FROM SOUTHCO P/N: C2-32-25
- 2) TOLERANCES ARE PER DART QST018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO13120

Purchase Order Date 12/13/10

PO Print Date 12/13/10

Page Number 1 of 1

Order From :

VC-TCH001

TCH SALES INC.
40 EMBLEM CRT
TORONTO, ON M1S 1B1
CA

Contact Name

Vendor Phone

416 299 0089

Vendor Fax

416 299 3255

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

10127-2607

Tax Resale Nbr

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

EX 10/12/13

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	C23225	DOOR LATCH	12/16/10 Yes	100.00 Each	FedEx PI collect	\$15.7500	\$1,575.00

Special Inst: AS PER DWG D2586 REV. D
B64656
TCH SALES P/N: C2-32-25

PO Total:

\$1,575.00

Change Nbr:

1

Change Date: 12/13/10

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable



VENDOR #	
DUNS #	242445328
TAX #	R105150197

SOLD TO
VENDOR

SHIP IDIER A

TEL: 613-632-5200

PRODUCT CODE CODE DU PRODUIT	DESCRIPTION DESCRIPTION	ORDERED COMMANDEE	SHIPPED EXPIDIEE	BACK ORDERED NON EXPIDIEE	
555-C23225	BLK LEV LATCH RAISED TRIG W/LK	100	100	0	
		100	100	0	

www.tchweb.com

Tous les retours de marchandises sont soumis à des frais de manutention de 15% et à l'autorisation. Veuillez signaler toutes les anomalies ou irrégularités dans les sept jours. Nous avons le droit d'imposer des frais de recouvrement et de procédure de 25%, ainsi qu'un intérêt de 2% par mois (ou 24% par an) sur tous les comptes en souffrance. Les biens faisant l'objet de la présente facture demeurent la propriété du vendeur jusqu'au parfait paiement.

T.C.H. Sales Inc.
40 Emblem Court
Toronto, Ontario M1S 1B1

Trans Continental Hardware
1370 William St. Suite 4
Buffalo, New York 14206

Trans Continental Hardware
10552 King William Drive
Dallas, TX 75220

1-800-465-6281
www.tchweb.com



CERTIFICATE OF COMPLIANCE

Date: *TUES DEC 21/2010*

Customer Name *DART AEROSPACE LTD.*

Customer P.O. No.: *PO13120*

TCH Order No.: *101366*

Invoice No.: *122736*

Date shipped: *TUES DEC. 21/2010*

TCH Part No.: *555-C23225*

Item Description: *BLK LEV LATCH RAISED TRIG W/ LK.*

This is to certify that the items identified herein have been produced in accordance with applicable instructions and or specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order.

Signature: _____

Title: _____

SHIPPER



T.C.H. Sales Inc.
40 Emblem Court,
Toronto, Ont. Canada,
M1S 1B1

T.C.H. Sales Inc. confirms that substances regulated by the EU Directive 2002/95/EC "on the restriction of the use of certain hazardous substances in electrical and electronic equipment" are not intentionally used in parts listed below.

These hazardous substances include:

- Lead
- Cadmium
- Chromium (Vi)
- Mercury
- Polybrominated Biphenyls
- Polybrominated Diphenylethers

Specifically, Part Numbers:

These part numbers do not contain any of the above-mentioned hazardous substances.

Customer P.O. # P013120

TCH Order # 101366

Date Shipped TUES DEC. 21/2010

Signature: 

Title: SHIPPER

T.C.H. Sales Inc. 40 Emblem Court, Toronto, Ont. Canada, M1S 1B1 tel (800) 465-6281, fax (416) 299-3255

Trans Continental Hardware Inc. 1370 William St., Buffalo, New York, 14206 tel (800) 465-6281, fax (716) 892-4302

Trans Continental Hardware Inc. 10552 King William Drive, Dallas, Texas, 75220 tel (800) 824-1556, fax (972) 556-9552

Trans Continental Hardware Inc. 4325 Warren Ravenna Road, Newton Falls, Ohio, 44444 tel (877) 348-7486, fax (330) 872-3360
(Foam Division)